

Treatment of bath greywater using cartridge filters as a way to reduce water consumption in households

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Abstract: *Treatment of bath greywater using cartridge filters as a way to reduce water consumption in households.* Nearly one third of the high quality water in households is used for flushing toilets. Water resources in Poland are relatively poor. Therefore the use of water of inferior quality parameters to flush the toilet bowls is satisfactory. It is possible to use for this purpose the greywater from the washing of the body (the bath water) after treating it to the level which doesn't threatens human life or health. The paper presents preliminary results of research on potential use of cartridge filter to treat greywater from the washing of the body (from bath) in order to re-use water in households. It was found not significant effect of increasing the quality of bath greywater treatment using polypropylene and carbon cartridge filters.

Key words: greywater, re-use of water, filtration, water quality, water consumption

INTRODUCTION

Water and access to it, is one of the basic conditions necessary for human life. The quantity and quality often affects the health and safety of the public. Water is bound up with the development of many branches of the economy (e.g. tourism or recreation). It has an impact on economic development as well as on the natural environment.

Taking into account the resources and method of use of water in Poland (Chudzicki and Sosnowski 2005; Chudzicki 2010; Kundzewicz et al. 2010) it can be

concluded that the water is used carelessly. Usually, water used to flush toilets has drinking quality. It is obvious that for flushing toilet is not necessary to use water of such parameters.

A typical household in Poland uses on average about 125 dm³ of water per person per day (Chudzicki and Sosnowski 2005; Chudzicki 2010). Half of it is used in the bath (about 26%), body wash (10%) and washing (about 15%). At the same time in a typical household it is utilized on average about 38 dm³ of water per person per day (about 30%) to flush the toilet and about 8 dm³ per person (about 6%) for cleaning. Typically, used water has a very good quality (drinking water). Waste water generated during this process is called the greywater (waste water free of faeces), which can be used at least for flushing the toilet bowls. This will contribute to savings in water of drinking water quality.

However, it is necessary to remember that the greywater often contains soap, shampoo, washing powder, fats of human origin as well as different solids. These ingredients may cause a reluctance to use such greywater, even in the toilets. In addition, such water cause excessive deposition of contaminants on the surface of ceramic sanitary facilities. They can also result in the formation of aero-

sols during flushing the toilet what is not always safe for human health. Therefore, before re-using the greywater should be treated to the level safe for human life and health, as well as minimize the deposition of contaminants. They should reduce the concentration of additives such as soap, shampoo, detergents, fats of human origin, dirt or hair.

In Poland there are no legal requirements for water used for flushing the toilet. It is only possible to determine, on the basis of the literature, the basic guidelines for the quality of the water. Such water should not be risk to one's life or health, it should not create flies habitat, it should not threaten the environment and it should have an aesthetic appearance (Mucha and Jodłowski 2010). In addition, installation of water supply to the toilets should not be uncomfortable for the environment, and its operation should be easy and friendly to the user.

The literature presents variety of innovative solutions using greywater in toilets without treatment (Mucha and Jodłowski 2010). However, such greywater should be used immediately, without any retention in the toilet reservoir. Therefore, it is recommended that only properly treated greywater can be used to flush the toilet.

On the market one may find greywater treatment systems for re-use water commonly based on mesh polypropylene filters, sand filters and chlorine disinfection (Chrustowa-Boal et al. 1996; Jefferson et al. 1999; March et al. 2004; Guala et al. 2008; Godfrey et al. 2009). There are also biofilters using marsh vegetation (Czemiel 2000; Jenssen 2002; Ghisi and Ferreira 2007; Ghisi and Mengotti Oliveira 2007), as well as more special-

ized devices such as RBC reactors or membrane bioreactors (Surendran and Wheatley 1998; Jefferson et al. 1999; Nolde 1999; Friedler et al. 2005; Friedler and Hadari 2006).

Such devices are installed in buildings for collective use, multi-family residential buildings and houses in the settlements. They are characterized by a fairly large volume and high price, which limits opportunity to easily and cheap install in a single household. They can be used in places of collective use, or multi- and single-family buildings with central greywater treatment to flush the toilets (installation takes place during the construction of buildings).

Re-used of water can bring savings of 30–50%. Any reduction in water consumption (especially drinking water) can bring benefits to both present and future generations.

MATERIAL AND METHODS

Research methodology

This paper presents results of bath greywater treatment using polypropylene and carbon cartridge filters. These devices are relatively small. Standard height of cartridge is 254 mm (10") with diameter about 63 mm (2.5"). Replacing the cartridge is relatively simple, so one can do it without any specialized service. According to the manufacturers, the exchange of cartridge should be followed every 6 months in case of drinking water treatment. In the case of greywater filtration, durability is not assessed.

The analyzed greywater contained pollution from everyday body hygiene (using soap, shampoo etc.). Research on

feasibility of housing cartridge filters for using them in greywater treatment were performed on a purposely built test stand (Fig. 1). Greywater stored in the averaging tank (1) was pumped by a centrifugal pump for sewage (2) to a housing cartridge filter (3). Fittings (4, 5, 6) mounted in the system were used to adjust and determine the volume of greywater flow through the filter.

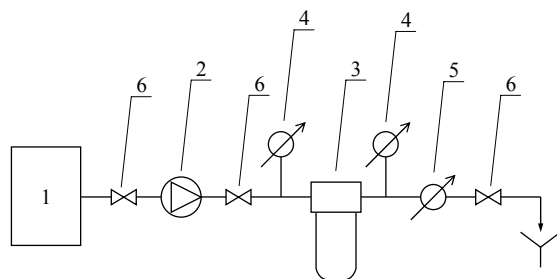


FIGURE 1. The scheme of bath greywater system filtration: 1 – raw greywater tank, 2 – delivery pump for greywater, 3 – cartridge filter with different, replaceable filter elements, 4 – pressure gauges for liquids at the inlet and outlet of the cartridge filter, 5 – water meter, 6 – control valves

During the tests, samples were taken from the greywater tank, and below the filter. Water sampling and analyzes were carried out for the following parameters: pH (PN/C 04540-01), total suspended solids – TSS, fixed suspended solids – FSS, volatile suspended solids – VSS (PN-EN 827:2005), total dissolved solids – TDS, total fixed solids – TFS, total volatile solids – TVS (PN-78 / C-04541), turbidity (ISO 7027 HACH), color (ISO 1670 HACH), total phosphorus, total nitrogen (violet HACH test method), BOD5 (Oxi Top Control), nitrites, nitrates, ammonia nitrogen (HACH colorimetric method), COD (PN ISO 15705), decay indicator (PN-76/C-04626), hardness (PN ISO 6059), alkalinity (ISO-9963-1).

The ranges of the analyzed indicators of pollutants in the treated greywater using cartridge filters are shown in Table 1.

Polypropylene string filter cartridge of pore size 10 and 5 μm and cartridge with activated carbon from coconut shells and KDF were tested. Therefore, the study was divided into three test series:

- series I – research on polypropylene string filter cartridge of pore size 10 μm ,

- series II – research on polypropylene string filter cartridge of pore size 5 μm ,

- series III – research on filter cartridge with activated carbon from coconut shells and KDF.

During the research samples were taken for the above-listed analytical tests. The results are shown in Tables 2–4 (each series of measurements separately).

RESULTS AND DISCUSSION

The composition and concentration of bath greywater depends mainly on how dirty is a person taking bath, the amount of used detergent and the amount of used water for flushing. Therefore, the

TABLE 1. Ranges of values of selected indicators of pollutants in bath greywater testing

Indicator	Unit	Values	Average
Color – apparent	mg Pt/l	233–320	270
Color – after the hard filter disk	mg Pt/l	33–122	72
Turbidity	NTU	21–46	32
pH	–	7.4–7.8	7.6
Electrical conductivity – EC	μs/cm	1,230–1,430	1,243
Decay	h	170	170
Alkalinity	mval/l	7	7
Hardness	mg CaCO ₃ /l	113–289	201
COD	mg O ₂ /l	80–200	100
BOD ₅	mg O ₂ /l	18–80	51
Total suspended solids – TSS	mg/l	74–892	466
Fixed suspended solids – FSS	mg/l	40–60	52
Volatile suspended solids – VSS	mg/l	20–840	414
Total dissolved solids – TDS	mg/l	750–1,070	960
Total fixed solids – TFS	mg/l	310–700	509
Total volatile solids – TVS	mg/l	360–540	451
Nog	mg N/l	1–9	6.4
N-NO ₃ ⁻	mg N-NO ₃ ⁻ /l	0–2.11	0.96
N-NO ₂	mg N-NO ₂ /l	0–0.01	0.004
N-NH ₄ ⁺	mg N-NH ₄ ⁺ /l	0.3–1.54	0.8
Pog	mg P/l	0–1.4	0.75

raw greywater have a high variability in the quality parameters (Table 1). In determining the effectiveness of different types of filter cartridges each time it was determined the composition of the raw greywater.

Series I

The results of the first series on the polypropylene string cartridge filter of filtration accuracy 10 μm are shown in Table 2. In the course of the test, an improvement of greywater quality parameters were done.

Made research were preliminary studies on the filtration of greywater from bath. Collected grey water in the aver-

aging tank was treated on a filter. Complete clogging of the filter cartridge was not achieved to the volume of 80 dm³ filtered. During the tests 5 samples were collected.

Filtered water are characterized by low concentrations of contaminants. As a result of filtration almost all indicators of quality have changed, except COD and electrical conductivity guidance for greywater salinity. For example, turbidity decreased to slightly exceed drinking water quality (Fig. 2).

Very important for the potential greywater user is decay indicator. For analyzed raw greywater samples it was on

TABLE 2. Characteristics of bath greywater raw and treated on the housing cartridge filter with an filter accuracy of 10 μm (inlet pressure 0.83 bar)

Indicator	Unit	Raw grey-water	Average flow of filtrate [dm^3/s]				
			0.128				
			Loss of pressure [bar]				
			0	0	0	0.02	0.07
			Volume of filtrate [dm^3]				
10	20	40	60	80			
Color – apparent	mg Pt/l	233	58	43	36	31	32
Color – after the hard filter disk	mg Pt/l	39	36	38	33	30	25
Turbidity	NTU	32.9	6.4	4.8	4.0	3.5	3.5
pH	–	7.78	7.81	7.79	7.78	7.88	7.88
Electrical conductivity – EC	$\mu\text{s}/\text{cm}$	1,234	1,234	1,229	1,232	1,231	1,239
Decay	h	170	360	360	360	360	360
COD	mg O_2/l	125	110	120	125	100	100
BOD5	mg O_2/l	22.4	14.2	13	13.6	11.8	13
Total suspended solids – TSS	mg/l	74	20	16	8	138	64
Fixed suspended solids – FSS	mg/l	58	10	6	6	42	32
Volatile suspended solids – VSS	mg/l	16	10	10	2	96	32
Total dissolved solids – TDS	mg/l	1,066	794	855	857	806	851
Total fixed solids – TFS	mg/l	703	450	550	666	383	497
Total volatile solids – TVS	mg/l	363	344	305	191	423	354
Nog	mg N/l	5	–	3	–	–	–
N- NO_3^-	mg N- NO_3^-/l	0	–	0	–	–	–
N- NO_2	mg N- NO_2/l	0.004	–	0.002	–	–	–
N- NH_4^+	mg N- NH_4^+/l	0.5	–	0.48	–	–	–
Pog	mg P/l	0	–	0	–	–	–

the level of 170 hours. It means that after about 3 days of sampling intense odour of decomposition of organic compounds in the greywater was perceptible. Filtering the water extended this time twice.

The content of organic compounds in the samples has improved (a reduction of about 50%). In research there was not expected to achieve significant improvements with respect to nitrogen and phosphorus, which is confirmed by analytical studies.

Series II

Series II of research involved testing the greywater filtration on the polypropylene string filter cartridge of filtration accuracy 5 μm (Table 3). As in Series I, raw greywater quality was analyzed in terms of the quality of the selected indicators. In this case, they were characterized by higher values of the concentrations of the individual components. It was found to be higher content of organic compounds expressed BOD5 index. In spite of it

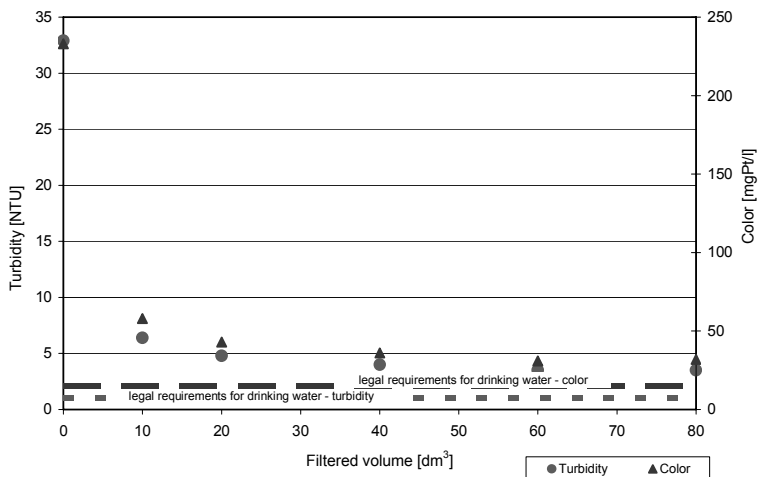


FIGURE 2. Effect of filtration duration on color and turbidity of greywater – series I

TABLE 3. Characteristics of both greywater raw and treated on the housing cartridge filter with an filter accuracy of 5 μm (inlet pressure 0.83 bar)

Indicator	Unit	Raw grey-water	Average flow of filtrate [dm³/s]							
			0.134							
			Loss of pressure [bar]							
			0	0	0.03	0.03	0.03	0.05	0.08	0.13
Volume of filtrate [dm³]										
			10	20	30	50	70	100	118	124
Color – apparent	mg Pt/l	320	292	281	264	251	263	254	251	246
Color – after the hard filter disk	mg Pt/l	92	78	78	78	80	84	86	86	87
Turbidity	NTU	40.6	35	33.3	31.4	31.3	30	30	29.9	28.8
pH	–	7.57	7.55	7.56	7.53	7.52	7.49	7.5	7.11	7.52
Electrical conductivity – EC	μs/cm	1,251	1,219	1,251	1,254	1,253	1,254	1,252	1,254	1,255
Decay	h	170	170	170	170	170	170	170	170	170
COD	mg O ₂ /l	93.5	–	–	–	93.5	–	–	–	–
BOD5	mg O ₂ /l	50.9	33	30	30	33	51	48	57	52
Total suspended solids – TSS	mg/l	432	484	444	528	384	66	156	–	–
Fixed suspended solids – FSS	mg/l	46	44	16	56	34	34	26	–	–
Volatile suspended solids – VSS	mg/l	386	44	428	472	350	32	130	–	–
Nog	mg N/l	5	–	–	–	4.6	–	–	–	–
N-NH ₄ ⁺	mg N-NH ₄ ⁺ /l	0.61	0.63	–	–	0.59	–	–	–	–
Pog	mg P/l	0.1	–	–	–	0	–	–	–	–

decay indicator for this water was also 170 hours.

Collected greywater in the averaging tank was treated on a filter. Complete clogging of the filter cartridge was not achieved to the volume of 124 dm³ filtered. During the tests 8 samples were collected.

Also in this case there wasn't obtained a larger effect of reducing the content of organic pollutants expressed by BOD₅. After the initial reduction in the concentration of about 35%, efficiency dropped to zero (after filtering about 50 dm³ of greywater).

Important for the potential greywater user are organoleptic indicators such as color and turbidity. Figure 3 shows that both indicators are reduced during tests. Trend lines are falling with volume of filtrate. This situation is associated with decreasing flow of greywater, with is caused by clogged pores of the filter cartridge.

Series III

In the third series of research the filter cartridge with activated carbon from coconut shells and KDF was tested. The research was conducted analogously to the previous series. As a result of research the parameters of the filter cartridge for the greywater quality parameters were analyzed (Table 4). Collected greywater in the averaging tank was treated on a filter. Complete clogging of the filter cartridge was not achieved to the volume of 88 dm³ filtered. During the tests 6 samples were collected.

Filtered water are characterized by low concentrations of contaminants. As a result of filtration analyzed greywater quality parameters did not change significantly. Improvement was noticeable for such parameters as turbidity (11–21%), COD (25%), BOD₅ (8–35%), TSS (72–95%). Decay indicator has not changed in spite of filtration and stood at 170 hours.

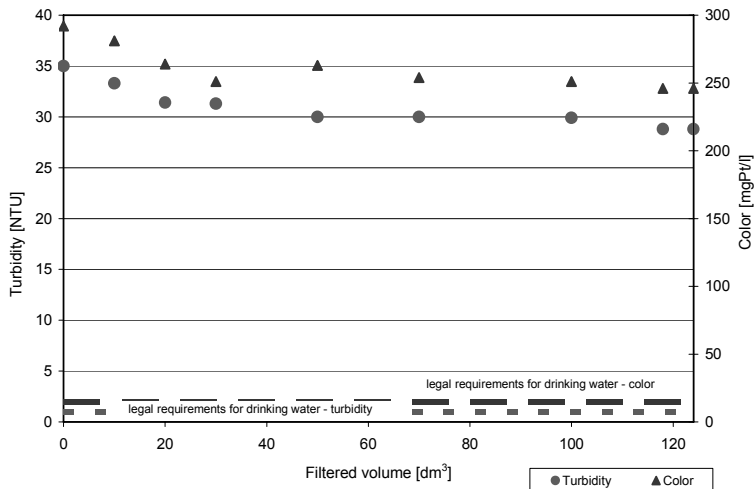


FIGURE 3. Effect of filtration duration on color and turbidity of greywater – series II

TABLE 4. Characteristics of bath greywater raw and treated on the housing cartridge filter with activated carbon from coconut shells and KDF (inlet pressure 0.83 bar)

Indicator	Unit	Raw grey water	Average flow of filtrate [dm ³ /s]					
			0.149					
			Loss of pressure [bar]					
			0	0	0.06	0.15	0.23	0.43
			Volume of filtrate [dm ³]					
13	22	34	45	57	70			
Color – apparent	mgPt/l	257	209	200	209	252	222	253
Color – after the hard filter disk	mgPt/l	122	–	130	149	126	156	113
Turbidity	NTU	21.3	16.7	16.8	16.8	18.9	18.6	18.5
pH	–	7.63	7.96	7.93	7.81	7.86	7.82	7.79
Electrical conductivity – EC	μs/cm	1,244	1,243	1,243	1,248	1,246	1,247	1,248
Decay	h	170	170	170	170	170	170	170
COD	mg O ₂ /l	80.8	–	60.6	–	–	–	60.6
BOD5	mg O ₂ /l	79.7	52.6	52	68.5	72.1	73.2	72.7
Total suspended solids – TSS	mg/l	892	–	252	104	108	45	68
Fixed suspended solids – FSS	mg/l	52	–	76	84	16	44	52
Volatile suspended solids – VSS	mg/l	840	–	176	20	92	4	16
Total dissolved solids – TDS	mg/l	854	829	895	849	874	930	937
Total fixed solids – TFS	mg/l	315	461	581	433	415	564	496
Total volatile solids – TVS	mg/l	529	368	314	416	459	366	441
Nog	mg N/l	5.1	–	3.9	–	–	4.2	–
N-NO ₃ ⁻	mg N-NO ₃ ⁻ /l	0	–	0	–	–	0	–
N-NO ₂	mg N-NO ₂ /l	0.004	–	0.003	–	–	0.004	–
N-NH ₄ ⁺	mg N-NH ₄ ⁺ /l	1.54	–	1.2	–	–	1.46	–
Pog	mg P/l	1.4	–	0.9	–	–	1.1	–

Indicators such as color and turbidity firstly were reduced and after filtration about 30 dm³ greywater become almost on the original concentration (Fig. 4). Similar situation is with BOD5. After first reduction concentration of BOD5 increased to the initial level. Sorption capacity of carbon cartridge quickly

exhausted but it still was operating as a simple filter cartridge reducing the concentration indicators in the low range. Taking into account the rapid pressure drop of filtrate it is to be expected quickly complete clogging of the filter cartridge.

Only when the greywater is after treatment processes, it can be stored

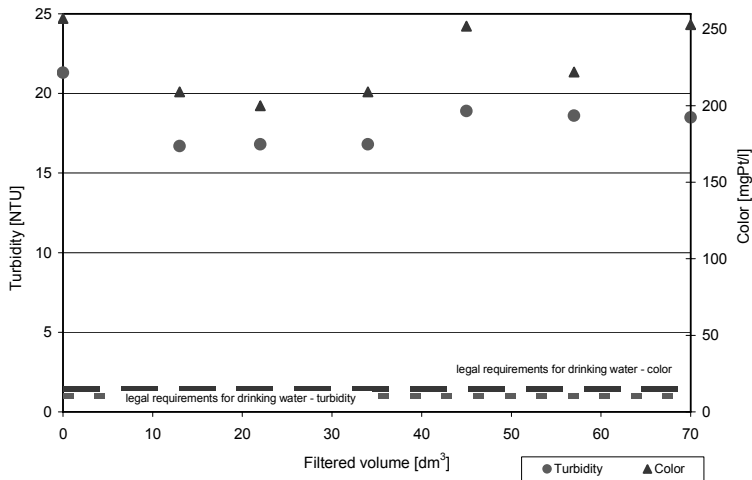


FIGURE 4. Effect of filtration duration on color and turbidity of greywater – series III

in tanks until it is used in an appropriate time. According to the definition of this type of water, it should not contain faecal bacteria. However, according to Jeppsen's research (1996) such situation happens quite often. Thus, for example, in Australia the use of greywater in toilet without treating is possible only when using the integrated sink with toilet tank (Jeppsen 1996).

The composition of greywater causes various difficulties related to its re-use. Flushing toilets may generate aerosols spreading bacteria and viruses (Jeppsen 1996). In the toilet tank, on the inlet valve and on the bell is the possibility of deposition of unwanted materials (Mucha and Jodłowski 2010). This may result in loss of tightness and uncontrolled flow of water from the tank into the toilet. Therefore, casual greywater treatment may be sufficient.

Biodegradation of organic substances results in the formation of odours and promotes the growth of microorganisms. In the literature (March et al. 2004; Gual

et al. 2008), you can find recommendations for holding greywater in tanks with not longer than 48 hours. In the case of greywater from washing machines it should be even less than 10 hours (Malarski 2012). The research gives similar results.

CONCLUSIONS

For the potential greywater user organoleptic indicators (color, turbidity, decay) are very important. These indicators point to user attitudes to greywater. So they have to be on satisfactory level, preferably close to the limit values for drinking water.

The analysis of greywater filtration results shows that using housing cartridge filters do not show a significant improvement in the quality of greywater. Therefore it is required a more accurate treatment of the device.

The full clogging of used filter cartridges was not achieved. Taking into account only a partial reduction of

contamination indicators, this cartridges can be used for pre-treatment of bath greywater.

However, based on the results of measurement of pressure loss in the filter it can be stated that carbon filter cartridges have to be replaced frequently (probably after 2–4 baths). Such quantities virtually eliminate the practical use of carbon filter cartridges to technical installations as a pre-treatment of bath greywater, due to a very high costs of such system (frequent replacement of filter cartridges).

As can be seen from the research, greywater is biodegradable. In the analyzed samples the intensive smell was noticeable after about 3 days (72 hours).

Greywater treatment from a technical point of view is a difficult issue because of the change of water quality parameters. This water, before its re-use, requires proper preparation due to limitations of hygiene, health and environment. However, the application system using the greywater is preferred, especially in the context of reducing the demand for tap water. Any reduction in water consumption (especially drinking water) can bring benefits to both present and future generations.

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- Streszczenie:** Podczyszczanie wód szarych z mycia ciała na filtrach narurowych wkładkowych jako sposób zmniejszenia zużycia wody w gospodarstwach domowych. Blisko trzecia część wody o wysokich parametrach jakości trafiająca do gospodarstw domowych używana jest do splukiwania misek ustępowych. Zasoby wodne w Polsce są stosunkowo ubogie, dlatego też wykorzystanie do splukiwania misek ustępowych wody o gorszych parametrach jakości jest korzystne. Możliwe jest wykorzystanie do tego celu wód szarych z mycia ciała (ścieków z wanny) po uprzednim oczyszczeniu ich do poziomu niezagrażającemu życiu lub zdrowiu człowieka. W pracy przedstawiono wstępne wyniki badań nad możliwością wykorzystania filtrów narurowych wkładkowych do podczyszczania wód szarych pochodzących z mycia ciała (z wanny) w celu ich powtórnego wykorzystania w gospodarstwach domowych. Na ich podstawie stwierdzono niewielki efekt poprawy jakości wody szarej w procesie filtracji na filtrach narurowych wkładkowych.
- Słowa kluczowe:* ścieki szare, recyrkulacja wody, filtracja, jakość wody, zużycie wody
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